



- 271 Loctite
- Green Soap
- Loctite 680
- G.E. Sealer RTV #1473
- Chemtool Duralube Special
- Optimoly White Paste
- GM Silicone Sealer
- Perfect Seal Sealing Compound Number 4

1348

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
0	1647	9148T86	GEAR HOUSING-COMPLETE	1	[X-LONG](1.87:1)	
0	1647	9148T83	GEAR HOUSING-COMPLETE	1	[X-LONG](2:1)	
1	1647	9148T93	GEAR HOUSING	1	(BASIC)	
2	17	43044	DOWEL PIN	2		
3	16	18978	3	1	STUD (3-11/16 IN.)	
4	16	57920	3	2	STUD (2-1/16 IN.)	
5	16	56297	2	1	STUD (3-3/8 IN.)	
6	16	30667	STUD (3-1/8 IN.)	2		
7		67891	FILLER BLOCK	1		
8	31	42647A	ROLLER BEARING	1		23
9		826134Q	ANODE	2		
10	10	40003	33	1	SCREW	
11	11	40138	6	1	NUT	
12	32	859449	75	1	HOSE (12 IN.)	
13	22	859432	FITTING	1		
14		NSS	PINION GEAR	1	(1.87:1 - 15 TEETH)(Part of 43-82)	22
14	43	44101T	3	1	PINION GEAR	[2:1 - 14 TEETH]
15	12	92721	WASHER	1		22,23
16	11	35921	NUT	1		22,23
17	15	42637A	1	AR	SHIM SET	22,23
18	10	79953Q	2	2	SCREW-DRAIN	
19	12	19183	2	2	WASHER	15,18,23
20		78902	2	1	SHIFT SHAFT	
21	25	25439	O-RING	1		2,15,23
22	23	77631A	2	1	BUSHING ASSEMBLY	15,23
23	26	816464	1	1	OIL SEAL	15,23
24	12	77674	WASHER-RUBBER	1		
25	45	44209	1	1	DRIVE SHAFT	
26	31	36387A	1	1	ROLLER BEARING	23
27		NSS	CUP	1		23
28		824519	1	1	RETAINER	
29	46	42579A	3	1	WATER PUMP BASE	
30		NSS	RETAINER	1		
31	27	42631	1	1	GASKET	2,15,18,23
32	25	90011	1	1	O-RING	2,15,18,23
33	26	89238	1	1	OIL SEAL	15,23
34	26	16977	1	1	OIL SEAL	15,23
35	27	85608	1	1	GASKET-LOWER	2,15,18,23
36	27	858524	1	1	GASKET-UPPER	2,15,18,23
37		32435	1	1	FACE PLATE	18
38	45	96148T	1	1	WATER PUMP BODY ASSEMBLY	18